

ROC  
**BWT bestaqua 14**

Coffee



**ROC your water**

ROcket science  
ROcket technology  
ROcket usability

A QUANTUM LEAP IN THE OPTIMISATION OF WATER FOR COFFEE, COFFEE SPECIALITIES, TEA AND OTHER HOT DRINKS



# Water Optimisation

## FOR COFFEE AND HOT DRINKS RECONCEIVED

BWT water+more has completely redefined its appliances with reverse osmosis technology: making them more compact, more powerful and more efficient.

Therefore, BWT bestaqua 14 ROC Coffee, our Innovation of the Year 2019, sets completely new standards for optimising drinking water for the production of coffee, coffee specialities and other hot drinks. Never before was it so easy, inexpensive and safe to refine any locally available drinking water into the right water for the preparation of coffee.

### INNOVATION FOR PERFECT WATER.

The clever combination of reverse osmosis and the now legendary BWT magnesium technology is a visible symbol of this new generation of appliances. This combination is unique worldwide and is only offered by BWT bestaqua 14 ROC Coffee. Only with this technology can undesired accompanying substances be elegantly removed from the water whilst at the same time achieving a balanced mineralisation of the water with magnesium as the flavour carrier. And only with this combination can two important goals be achieved: the perfect protection of coffee machines from limescale and gypsum. And a perfect brewing process that enables you to get the best out of your beans and to skilfully improve the flavour of the brown gold.

# BWT BESTAQUA 14 ROC COFFEE – FUNCTIONAL ELEMENTS

## HIGH-QUALITY ALUMINIUM CASING

- » Hygienic surface
- » Easy to clean
- » Sound insulated

## SENSOR AND CONTROL TECHNOLOGY

### BACK: INTEGRATED TANK

- » Secure availability of BWT coffee water
- » Consistently optimal magnesium mineralisation

## SILICONE PADS AND FOLDING JOINT

- » Good stability of the base
- » Easy replacement of the membrane module



## ROC TURN

- » Fix: THE QUANTITY

## VISUAL FUNCTION DISPLAY

## PUMP FOR CONSTANT PRESSURE

## MEMBRANE MODULE (RO)

### BWT bestaqua 14 MEMBRANE

- » BWT high-performance membrane
- » Highly efficient, robust and durable

## MAGNESIUM MODULE

### BWT bestaqua 14 PREMIUM

- » BWT magnesium technology
- » Ensures the QUALITY of the coffee water
- » Calcium replaced with magnesium

## SETTING AND CONTROL

- » Control of all the relevant operating parameters

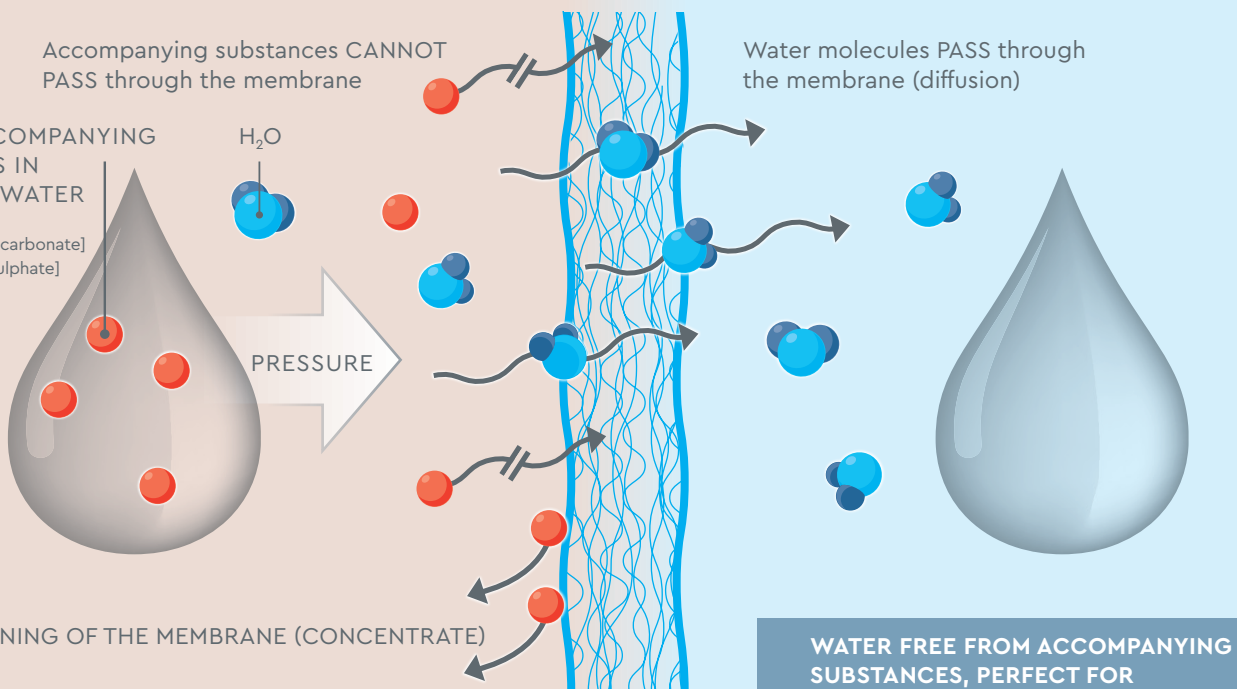
# BWT BESTAQUA 14 ROC COFFEE – HOW THE REVERSE OSMOSIS WORKS

## RAW WATER

### TYPICAL ACCOMPANYING SUBSTANCES IN UNTREATED WATER

- Limescale [calcium carbonate]
- Gypsum [calcium sulphate]
- Particles
- Calcium
- Magnesium
- Sodium
- Potassium
- Sulphate
- Carbonate
- Chloride
- Off-Flavours
- Chlorine etc.

Accompanying substances CANNOT PASS through the membrane



## WATER FREE FROM ACCOMPANYING SUBSTANCES, PERFECT FOR

- » Classic brew coffee machines
- » Speciality coffee machines
- » Espresso machines

# Innovation

## IN THE SMALLEST POSSIBLE SPACE.

BWT bestaqua 14 ROC Coffee (Reverse Osmosis Compact) is one of the most compact RO systems for the optimisation of water for coffee preparation. All the modules are integrated into a single casing, which has been carefully selected, designed, manufactured and optimised. BWT bestaqua 14 ROC Coffee systems are robust and durable. They are intended to exist successfully in the tough working conditions of the food service sector and to reliably operate with minimal maintenance. BWT bestaqua 14 ROC Coffee satisfies the desire for a standardised optimisation of water that provides reliable results in coffee production throughout the world.



### BWT BESTAQUA 14 MEMBRANE – PERFORMANCE AT THE HIGHEST LEVEL

This module looks like a water filter from BWT water+more. However, it is one of the most efficient reverse osmosis membranes in the world, based on newly developed BWT membrane technology, and is cleverly integrated into a filter casing. BWT bestaqua 14 MEMBRANE comes into its own when the demand for pure water and the load of accompanying substances are high.

The unique ROC-Turn function makes it easy to set your individually desired dissolved salt content and to monitor it live via an app (ROC Control).

- » BWT high-performance membrane
- » Typical performance 120 L/h
- » Robust, durable, efficient

### BWT BESTAQUA 14 PREMIUM – BWT MAGNESIUM TECHNOLOGY

It is only with this unique BWT magnesium mineralisation that the water that has been prepared by reverse osmosis and optimally adjusted thanks to ROC-Turn becomes perfect BWT coffee water. Calcium that is still dissolved in the water is replaced with magnesium. This means that any coffee machine is reliably protected from limescale and gypsum deposits, even when a high mineral content is desired. The optimal magnesium content ensures a perfect extraction for any coffee. All the coffee water is also perfectly optimised via activated carbon and an ultrafiltration membrane.

- » BWT magnesium technology
- » Unique with magnesium for the perfect extraction
- » UF-membrane for the purest water, free from bacteria (log 6)
- » Typical capacity 6,000 L @ 150 µS/cm



#### ROC YOUR COFFEE IN JUST THREE STEPS:

- FIX:** the desired mineral content
- GET:** unique BWT magnesium coffee water
- ENJOY:** your perfect coffee

# BWT BESTAQUA 14 ROC COFFEE – TECHNICAL DATA



KEY DATA	
Permeate performance <sup>1</sup>	2 L/min = 120 L/h
Salt retention rate	> 97 %
Permeate yield <sup>1,2,3</sup> (WCF)	approx. 50 %
OPERATING CONDITIONS	
Min. feed water flow rate	4.2 L/min = 250 L/h
Concentrate flow rate approx.	2.0 L/min = 120 L/h
Feed water pressure	0.15–0.4 MPa = 1.5–4 bar
Feed water temperature	5–30 °C
Ambient temperature	5–40 °C
POWER	
Power supply	230 V/50 Hz, with ≥ 6 A protection
Protection class	IP 54
Equipment fuse	1.25 A, time-lag
Power consumption	200 W, Standby < 3 W
Equipment connection	EC-60320 C13
Appliance connection cable	1.8 m, CEE 7/4, IEC-60320 C13
FEED AND DRAINAGE LINES	
Feed water	M ¾"
Permeate	M ⅜"
Concentrate	John Guest 5/16"
External tank	John Guest 5/16"
DIMENSIONS AND WEIGHT	
Dimensions (W x D x H)	277 x 297 x 505 mm
Weight	17.7 kg
ORDER NUMBERS	
BWT bestaqua 14 ROC Coffee	RS82M01A00
BWT bestaqua MEMBRANE Size 14	RS00Y61A00
BWT bestaqua PREMIUM Size 14	FS24P99A00

## IMPORTANT!

The BWT bestaqua 14 ROC Coffee may only be supplied with cold water of drinking quality.

WCF: Water Conversion Factor  
 EC: electrical conductivity  
 SDI: Silt Density Index

- 1) The performance indicated applies for operation without permeate back-pressure at a water temperature of 15 °C. The performance achievable in practice depends on various parameters, such as the feed water quality, water temperature back-pressure on the permeate side etc., and may therefore deviate slightly from the value shown here.
- 2) The use of a feed water pre-treatment unit or a particle and activated carbon filter such as the BWT besttaste is recommended.
- 3) The default setting is for a WCF value of approx. 50 % at standard conditions (see ref. 1). The total WCF of device may vary due to local conditions and default settings, eg. rinsing cycles.

Errors and omissions excepted, subject to change without notice.

## CONTROL

Reverse osmosis controlled and monitored extremely easily via an app on the smartphone

## INTEGRATED TECHNOLOGY

Reverse osmosis developed specifically for the restaurant trade

# ROC

## GREEN

Sustainable reverse osmosis with extremely low waste water generation and resource consumption

## TURN

Infinitely adjustable bypass setting for targeted, demand-driven demineralisation



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FOR YOU AND PLANET BLUE.